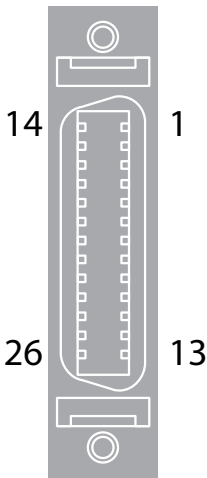


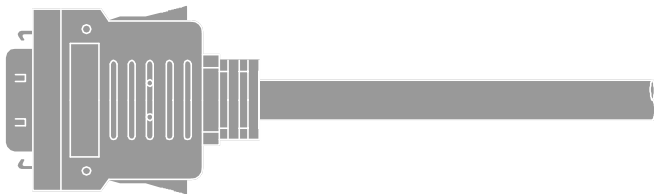
Pin	Colour	Function*
1	brown	A/STP0 +
2	brown/white	A/STP0 -
3	red	B/DIR0 +
4	red/black	B/DIR0 -
5	orange	A/STP1 +
6	orange/black	A/STP1-
7	yellow	B/DIR1+
8	yellow/black	B/DIR1 -
9	green	A/STP2 +
10	green/black	A/STP2 -
11	blue	B/DIR2 +
12	blue/white	B/DIR2-
13	purple	WDOG -
14	grey	Z/ENO +
15	grey/black	Z/ENO -
16	white	5V Out
17	white/black	0V
18	pink	Z/ENB1 +
19	pink/black	Z/ENB1 -
20	pale blue	5V Out
21	light blue/black	0V
22	light green	Z/ENB2 +
23	light green/black	Z/ENB2 -
24	white/red	5V Out
25	white/blue	0V
26	purple/white	WDOG +

\* Function dependant on Axis Type.



## QUICK START GUIDE MDR CABLE (FLEXSLICE)

Strip the non connector end of the cable to form flying leads and wire as required



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CAD data Drawings to aid packaging and mounting are available in various formats from the Trio web site. Products should be wired by qualified persons.  
Specifications may change without notice. E & OE

Quick Start v2 December 2017